### LEV 2025 HEALTHY AIR IN THE WORKPLACE

7 - 8 October Birmingham



- HSG 258 non- compliant
  - Stack height and efflux velocity
  - Duct velocity
  - Air flow monitoring
  - Filter monitoring
  - No Commissioning Report
- DSEAR non- compliant
- Process changes
- Poor Competency of Suppliers
- No operator or maintenance training



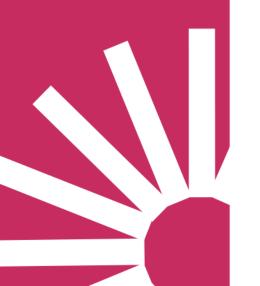
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### Site Wide Audit and Improvement Plan

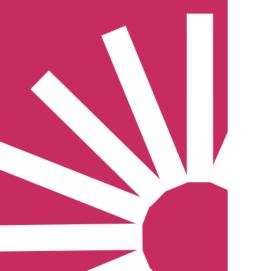
LEV Systems - 420

**Surveying** Completion of a high level audit has been completed in every building across site. This details compliance with current legislation to understand the risks involved with each system and any recommended actions



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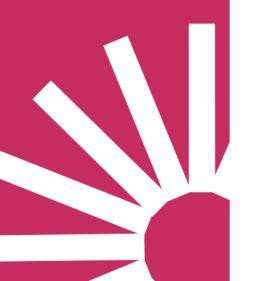
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### **Specifications**

- Any specification should set out the operational, functional and performance requirements of the system.
- Understand capture zones, working zones and breathing zones.
- Involve your employees in LEV design or selection.
- Ideally use a knowledge expert to develop the concept and technical design.
- The specification should cover relevant standards, quality of workmanship, manuals, log books and commissioning requirements

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#### Documentation

- A new Project handover document has been developed
- Improved the LEV procedure to ensure all aspects of HSG258 are captured
- Registration document to ensure all information available for Thorough Examination and Test
- Pre- checklist to ensure Specification covers all aspects required

System ID:	System Location	
-,	-7	
Description of Plant:	Hazardous Substances:	
Person registering FE/FM -	Person Registering FE/FM	
email	phone	
Available documentation - State YE!		
Certificate of Conformity	MSDS Sheets	
User Manual	Log Book	
Diagrams Attached COSHH Assessment	Air Menitoring	
COSHH Assessment Maintenance Manual		
Maintenance Manual System Details	Spare part list	
The purpose of this system is to		
The purpose or this system is to		
Potential health effects from breathin	or in the	
substance(s)	· · · · ·	
Has air monitoring been carried out?		
Are the substances flammable - Stat	0	
Are the substances explosive - State		
Systems Details		
Number of points of extraction	Maximum number of points of ext used at once	raction
Lighting in the area inspected	used at once	
Water Quality - Consider		
Legionella 101 register		
Legionella 101 register Fan Specification- Specify ATEX- Str	ate unless on Commission report	
Legionella 101 register Fan Specification- Specify ATEX- Sta Fan type	Electrical supply – Voltage	
Legionella 101 register Fan Specification-Specify ATEX-Str	Electrical supply – Voltage Motor rating	KW
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Duct Details								
Material								
Bonding of ductwork			Air Flow monitoring					
Earthing of	ething of the ductwork			Explosion Valves				
Solid Duct				Flexible Du				
Control of 0	Dampers			Inspection	Hatches			
Stack/Disch	arge Details							
	ck/discharge							
Suitability of	of discharge							
Return air r	nonitoring							
Hood Design	nonitoring s. Face Velocity	, Air fi	DW .					
Hood Ref	Тури		ension	Benchmark	Face Velocity	Capture (Intance (Fapplicable)	Airflow	
Duct Design	. Duct Velocity.	Air flo	N					
Test Point	Dimension		Static Pressure	Benchmark	Velocity Pressure	Velocity	Airflow	
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Dimensions		Airflow						
Clearance		-		Pallion				
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Commission	Data							
Date Comp	leted			Thorough I	Examination Tes	Due		
Commission	Data Acceptan	ce						
Commissio	n results acce lower than HS	ptable	by SHE					
Reasoning I	flower than HS4	3 258	Standard					
Statutory Co	otroline							
Received b	u Statutoni							
	sign and date							
Received b	of Bureau	_						
resceived b	n and date							
Veritas, sig LEV Numb		_						

ACCEPTANCE TEST FORM 10.0 - COSHH and DSEAR										
Purpose: To ensure that other risks associated with the equipment and facility are adequately controlled.										
Standard (linked to the Control of Substances Hazardous to Health Regulations 2002, Dangerous Substances Explosive Atmosphere Regulations 2002 and HSG 258 LEV guidance.):					Checked?					
Ensure the following areas are checked:										
Where required, a DSEAR Risk Assessment covering possible ignition sources (e.g. for furne, gases and dust), the basis of safety is established (including upper and lower exposure limits - UEL's and LEL's) and hazard area classifications are completed										
Substances and works	place exposure limits are i	identified								
Material Safety Data Sheets (MSDS) and Risk Assessments supplied										
Residual risks identifie	:d									
Commissioning report (including baseline operating ranges), systems layout drawings provided and identified and labelled test points										
Ducting is verified to be earth-bonded and dampers / valves are appropriately labelled.     Manually operated dampers are lockable to prevent inadvertent modifications										
Where multiple extraction points are implemented, the maximum design number should be clearly stated.										
Where applicable, full enclosure extraction should have clearly stated volume clearance times with a time-delayed interlock (if implemented)										
Confirm extract stack design and implementation compliance with HSG 258										
At IAT stage, BAE Systems (if applicable) to ensure attachment of LEV plate, inclusion on LEV register and that the CAFM team are notified										
Ensure where applicable, the provision of information for the control of Legionella - BAE Systems to ensure this is passed to internal statutory controller (Form 101)										
Comments / Findings:										
The difference between FAT & IAT comme	nts should be clear i.e. different coloured to	ext or denoted with an 'F' or Y, for FAT and IAT re	spectively.							
FAT Status (Pass / Fail):		IAT Status (Pass / Fail):								
BAE Systems Approval:		BAE Systems Approval:								
Print Name	Signed	Print Name Signed								
Supplier Approval:		Supplier Approval:								
Print Name	Signed	Print Name	Signed							

BAE SYSTEMS